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certified personnel to perform visual weld inspections. There are

two approaches available. One approach uses AWS QC1

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Des anyone have practical experience with the AWS

D17.1/D17.1M:2010? This one strikes me as very particular,

however that's perhaps because I lack experience with this

standard. Some questions: (1) What is the range of qualification

for procedure qualifications (PQR's) ? I'm talking about all

variables, as there are none indicated in the standard.

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**Applications**

Also the PQR sample form in AWS D17.1/D17.1M:2010 is vastly

different that the PQR sample for in AWS B2.1/B2.1M:2009. Any

advice on witch to use? Thank you, James By TimGary Date

05-14-2012 20:15 Hi James, Yes, you do have to certify the

equipment. The requirements are detailed in the code book.

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