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 Proceedings of the 6th International Conference on Machinery, Materials Science and Engineering Applications (MMSE 2016), Wuhan, China, October 26-29 2016
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Tailor Welded Blanks for Advanced Manufacturing Elsevier

This proceedings brings together seventy seven selected papers presented at the 3rd International Conference on Advanced High Strength Steel and Press Hardening (ICH2016), which was held in Xi'An, China, during August 25-27, 2016. In this rapid growing market in advanced high strength steel and press hardening, in particularly demand from automotive industry and sustainability community to develop light-weight materials for Body in white or BIW, has motivated us to organize ICH2016, soon after the successful conclusion of our ICH2015 last year to encourage experts all over the world to get together again to exchange note and ideas as how to move the R&D in press hardening technology forward in the new era. The purpose of holding ICH2016 is to satisfy the increasingly urgent requirement of reducing the weight of vehicle structures and increasing passenger safety. This conference arouses great interests and attentions

from domestic and foreign researchers in hot stamping field, of the articles accepted, covering almost all the current topics of advanced high strength steel and press hardening technology, which includes materials & testing, modeling & simulation, process design, tribology & tools, equipment and product properties.

Advances in Material Forming and Joining Elsevier

This edited book contains extended research papers from AIMTDR 2014. This includes recent research work in the fields of friction stir welding, sheet forming, joining and forming, modeling and simulation, efficient prediction strategies, micro-manufacturing, sustainable and green manufacturing issues etc. This will prove useful to students, researchers and practitioners in the field of materials forming and manufacturing.

60 Excellent Inventions in Metal Forming Elsevier

This book helps the engineer understand the principles of metal forming and analyze forming problems - both the mechanics of forming processes and how the properties of metals interact with the processes. In this fourth edition, an entire chapter has been devoted to forming limit diagrams and various aspects of stamping and another on other sheet forming operations. Sheet testing is

covered in a separate chapter. Coverage of sheet metal properties has been expanded. Interesting end-of-chapter notes have been added throughout, as well as references. More than 200 end-of-chapter problems are also included.

Constitutive Modelling and Numerical Simulation Springer

Materials Forming and Machining: Research and Development publishes refereed, high quality articles with a special emphasis on research and development in forming materials, machining, and its applications. A large family of manufacturing processes are now involved in material formation, with plastic deformation and other techniques commonly used to change the shape of a workpiece. Materials forming techniques discussed in the book include extrusion, forging, rolling, drawing, sheet metal forming, microforming, hydroforming, thermoforming, and incremental forming, among others. In addition, traditional machining, non-traditional machining, abrasive machining, hard part machining, high speed machining, high efficiency machining, and micromachining are also explored, proving that forming technologies and machining can be applied to a wide variety of materials. Presents the family of manufacturing processes involved in material formation Includes traditional and non-traditional machining methods Consists of high-

quality refereed articles by researchers from leading institutions Places special emphasis on research and development in forming materials and machining and its applications

Proceedings of the 6th International Conference on Machinery, Materials Science and Engineering Applications (MMSE 2016), Wuhan, China, October 26-29 2016 Tms

Tailor welded blanks are metallic sheets made from different strengths, materials, and/or thicknesses pre-welded together before forming into the final component geometry. By combining various sheets into a welded blank, engineers are able to 'tailor' the blank so that the properties are located precisely where they are needed and cost-effective, low weight components are produced. Tailor welded blanks for advanced manufacturing examines the manufacturing of tailor welded blanks and explores their current and potential future applications. Part one investigates processing and modelling issues in tailor welded blank manufacturing. Chapters discuss weld integrity, deformation during forming and the analytical and numerical simulation modelling of tailor welded blanks for advanced manufacturing. Part two looks at the current and potential future applications of tailor welded blanks. Chapters review tailor welded blanks of lightweight metals and of advanced high-strength steel and finally discuss the uses of tailor-welded blanks in the automotive and aerospace industries. With its distinguished editors and international team of expert contributors, Tailor welded blanks for advanced manufacturing proves an invaluable resource for metal fabricators, product designers, welders, welding companies, suppliers of welding machinery and anyone working in industries that use advanced materials such as in automotive and aerospace engineering. Engineers and academics involved in manufacturing and metallurgy may also find this book a useful reference. Examines the manufacturing of tailor welded blanks and explores their current and potential future applications Investigates processing and quality issues in tailor welded blank manufacturing including weld integrity and deformation Reviews both current and potential future applications of tailor welded blanks as well as specific applications in the automotive and aerospace industries

Materials Forming and Machining Springer Science & Business Media

The book contains six chapters and covers topics dealing with biomedical applications of titanium alloys, surface treatment, relationships between microstructure and mechanical and technological properties, and the effect of radiation on the structure of the titanium alloys.

Artificial Intelligence: Methods and Applications Springer Science & Business Media

The automotive industry is under constant pressure to design vehicles capable of meeting increasingly demanding challenges such as improved fuel economy, enhanced safety and effective emission control. Drawing on the knowledge of leading experts, Advanced materials in automotive engineering explores the development, potential and impact of using such materials. Beginning with a comprehensive introduction to advanced materials for vehicle lightweighting and automotive applications, Advanced materials in automotive engineering goes on to consider nanostructured steel for automotive body structures, aluminium sheet and high pressure die-cast aluminium alloys for automotive applications, magnesium alloys for lightweight powertrains and automotive bodies, and polymer and composite moulding technologies. The final chapters then consider a range of design and manufacturing issues that need to be addressed when working with advanced materials, including the design of advanced automotive body structures and closures, technologies for reducing noise, vibration and harshness, joining systems, and the recycling of automotive materials. With its distinguished editor and international team of contributors, Advanced materials in automotive engineering is an invaluable guide for all those involved in the engineering, design or analysis of motor vehicle bodies and components, as well as all students of automotive design and engineering. Explores the development, potential and impact of using advanced materials for improved fuel economy, enhanced safety and effective mission control in the automotive industry Provides a comprehensive introduction to advanced materials for vehicle lightweighting and automotive applications Covers a range of design ideas and manufacturing issues that arise when working with advanced materials, including technologies for reducing noise, vibration and harshness, and the recycling of automotive materials

Wiley-Blackwell

Predictive Modeling of Dynamic Processes provides an overview of hydrocode technology, applicable to a variety of industries and areas of engineering design. Covering automotive crash, blast impact, and hypervelocity impact phenomena, this volume offers readers an in-depth explanation of the fundamental code components. Chapters include informative introductions to each topic, and explain the specific requirements pertaining to each predictive hydrocode. Successfully blending crash simulation, hydrocode technology and impact engineering, this volume

fills a gap in the current competing literature available.

Advances in Material Forming Springer

Deformation Based Processing of Materials: Behavior, Performance, Modeling and Control focuses on deformation based process behaviors and process performance in terms of the quality of the needed shape, geometries, and the requested properties of the deformed products. In addition, modelling and simulation is covered to create an in-depth and epistemological understanding of the process. Other topics discussed include ways to efficiently reduce or avoid defects and effectively improve the quality of deformed parts. The book is ideal as a technical document, but also serves as scientific literature for engineers, scientists, academics, research students and management professionals involved in deformation based materials processing. Covers process behaviors, such as non-uniform deformation, unstable deformation, material flow phenomena, and process performance Includes modelling and simulation of the entire deformation process Looks at control of the preferred deformation, undesirable material flow, avoidance and reduction of defects, and improving the dimensional accuracy, surface quality and microstructure construction of the produced products

Standard Methods for the Examination of Water and Wastewater Elsevier

Mechanics of Biological Systems & Micro-and Nanomechanics, Volume 4 of the Proceedings of the 2018 SEM Annual Conference & Exposition on Experimental and Applied Mechanics, the fourth volume of eight from the Conference, brings together contributions to important areas of research and engineering. The collection presents early findings and case studies on a wide range of topics, including: Cell Mechanics & Traumatic Brain Injury Micromechanical Testing Adhesion and Fracture MEMS Devices and Technology Nano-scale Deformation Mechanisms 1D & 2D Materials Tribology & Wear Research and Applications in Progress

Multi-scale Simulation of Composite Materials Springer Science & Business Media

In this collection, scientists and engineers from across industry, academia, and government present their latest improvements and innovations in all aspects of metal forming science and technology, with the intent of facilitating linkages and collaborations among these groups. Chapters cover the breadth of metal forming topics, from fundamental science to industrial application.

TMS 2022 151st Annual Meeting & Exhibition Supplemental Proceedings Trans Tech Publications Ltd

Many new, or relatively new, welding processes such as friction stir welding, resistance spot welding and laser welding are being increasingly adopted to replace or improve on traditional welding techniques. Before advanced welding techniques are employed, their potential failure mechanisms should be well understood and their suitability for welding particular metals and alloys in different situations should be assessed. Failure mechanisms of advanced welding processes provides a critical analysis of advanced welding techniques and their potential failure mechanisms. The book contains chapters on the following topics: Mechanics modelling of spot welds under general loading conditions and applications to fatigue life predictions, Resistance spot weld failure mode and weld performance for aluminium alloys, dual phase steels and TRIP steels, Fatigue behaviour of spot welded joints in steel sheets, Non-destructive evaluation of spot weld quality, Solid state joining - fundamentals of friction stir welding, Failure mechanisms in friction stir welds, Microstructure characteristics and mechanical properties of laser weld bonding of magnesium alloy to aluminium alloy, Fatigue in laser welds, Weld metal ductility and its influence on formability of tailor welded blanks, Joining of lightweight materials using reactive nanofolios, and Fatigue life prediction and improvements for MIG welded advanced high strength steel weldments. With its distinguished editor and international team of contributors, Failure mechanisms of advanced welding processes is a standard reference text for anyone working in welding and the automotive, shipbuilding, oil and gas and other metal fabrication industries who use modern and advanced welding processes. Provides a critical analysis of advanced welding techniques and their potential failure mechanisms Experts in the field survey a range of welding processes and examine reactions under various types of loading conditions Examines the current state of fatigue life prediction of welded materials and structures in the context of spot welded joints and non-destructive evaluation of quality

Machinery, Materials Science and Engineering Applications Springer Nature

After a brief introduction into crystal plasticity, the fundamentals of crystallographic textures and plastic anisotropy, a main topic of this book, are outlined. A large chapter is devoted to formability testing both for bulk metal and sheet metal forming. For the first time testing methods

for plastic anisotropy of round bars and tubes are included. A profound survey is given of literature about yield criteria for anisotropic materials up to most recent developments and the calculation of forming limits of anisotropic sheet metal. Other chapters are concerned with properties of workpieces after metal forming as well as the fundamentals of the theory of plasticity and finite element simulation of metal forming processes. The book is completed by a collection of tables of international standards for formability testing and of flow curves of metals which are most commonly used in metal forming. It is addressed both to university and industrial readers.

Esaform 10 Years on Elsevier

This volume contains a selection of papers presented at the 7th Nirma University International Conference on Engineering 'NUICONE 2019'. This conference followed the successful organization of four national conferences and six international conferences in previous years. The main theme of the conference was "Technologies for Sustainable Development", which is in line with the "SUSTAINABLE DEVELOPMENT GOAL" established by the United Nations. The conference was organized with many inter-disciplinary technical themes encompassing a broad range of disciplines and enabling researchers, academicians and practitioners to choose between ideas and themes. Besides, NUICONE-2019 has also presented an exciting new set of events to engage practicing engineers, technologists and technopreneurs from industry through special knowledge sharing sessions involving applied technical papers based on case-study applications, white-papers, panel discussions, innovations and technology products. This proceedings will definitely provide a platform to proliferate new findings among researchers. Advances in Transportation Engineering Emerging Trends in Water Resources and Environmental Engineering Construction Technology and Management Concrete and Structural Engineering Futuristic Power System Control of Power Electronics Converters, Drives and E-mobility Advanced Electrical Machines and Smart Apparatus Chemical Process Development and Design Technologies and Green Environment Sustainable Manufacturing Processes Design and Analysis of Machine and Mechanism Energy Conservation and Management Advances in Networking Technologies Machine Intelligence / Computational Intelligence Autonomic Computing Control and Automation Electronic Communications Electronics Circuits and System Design Signal Processing

Sheet Metal 2013 Cambridge University Press

Due to their high stiffness and strength and their good processing properties short fibre reinforced thermoplastics are well-established construction materials. Up to now, simulation of engineering parts consisting of short fibre reinforced thermoplastics has often been based on macroscopic phenomenological models, but deformations, damage and failure of composite materials strongly depend on their microstructure. The typical modes of failure of short fibre thermoplastics enriched with glass fibres are matrix failure, rupture of fibres and delamination, and pure macroscopic consideration is not sufficient to predict those effects. The typical predictive phenomenological models are complex and only available for very special failures. A quantitative prediction on how failure will change depending on the content and orientation of the fibres is generally not possible, and the direct involvement of the above effects in a numerical simulation requires multi-scale modelling. On the one hand, this makes it possible to take into account the properties of the matrix material and the fibre material, the microstructure of the composite in terms of fibre content, fibre orientation and shape as well as the properties of the interface between fibres and matrix. On the other hand, the multi-scale approach links these local properties to the global behaviour and forms the basis for the dimensioning and design of engineering components. Furthermore, multi-scale numerical simulations are required to allow efficient solution of the models when investigating three-dimensional problems of dimensioning engineering parts. Bringing together mathematical modelling, materials mechanics, numerical methods and experimental engineering, this book provides a unique overview of multi-scale modelling approaches, multi-scale simulations and experimental investigations of short fibre reinforced thermoplastics. The first chapters focus on two principal subjects: the mathematical and mechanical models governing composite properties and damage description. The subsequent chapters present numerical algorithms based on the Finite Element Method and the Boundary Element Method, both of which make explicit use of the composite's microstructure. Further, the results of the numerical simulations are shown and compared to experimental results. Lastly, the book investigates deformation and failure of composite materials experimentally, explaining the applied methods and presenting the results for different volume fractions of fibres. This book is a valuable resource for applied mathematics, theoretical and experimental mechanical engineers as well as engineers in industry dealing with modelling and simulation of short fibre reinforced

composites.

Metal Forming MDPI

Thorough reference to numerical techniques used for simulating metal forming operations. *Failure Mechanisms in Alloys* Forming Limit Diagrams Concepts, Methods, and Applications : a Reference Book on the Available Experimental and Analytical Methods for Determination of Forming Limit Diagrams

Research into the manufacture of lightweight automobiles is driven by the need to reduce fuel consumption to preserve dwindling hydrocarbon resources without compromising other attributes such as safety, performance, recyclability and cost. Materials, design and manufacturing for lightweight vehicles will make it easier for engineers to not only learn about the materials being considered for lightweight automobiles, but also to compare their characteristics and properties. Part one discusses materials for lightweight automotive structures with chapters on advanced steels for lightweight automotive structures, aluminium alloys, magnesium alloys for lightweight powertrains and automotive structures, thermoplastics and thermoplastic matrix composites and thermoset matrix composites for lightweight automotive structures. Part two reviews manufacturing and design of lightweight automotive structures covering topics such as manufacturing processes for light alloys, joining for lightweight vehicles, recycling and lifecycle issues and crashworthiness design for lightweight vehicles. With its distinguished editor and renowned team of contributors, Materials, design and manufacturing for lightweight vehicles is a standard reference for practicing engineers involved in the design and material selection for motor vehicle bodies and components as well as material scientists, environmental scientists, policy makers, car companies and automotive component manufacturers. Provides a comprehensive analysis of the materials being used for the manufacture of lightweight vehicles whilst comparing characteristics and properties Examines crashworthiness design issues for lightweight vehicles and further emphasises the development of lightweight vehicles without compromising safety considerations and performance Explores the manufacturing process for light alloys including metal forming processes for automotive applications

Materials, Design and Manufacturing for Lightweight Vehicles Springer

Ultra fine-grained metals can show exceptional ductility, known as superplasticity, during sheet forming. The higher ductility of superplastic metals makes it possible to form large and complex components in a single operation without joints or rivets. The result is less waste, lower weight and manufacturing costs, high precision and lack of residual stress associated with welding which makes components ideal for aerospace, automotive and other applications. Superplastic forming of advanced metallic materials summarises key recent research on this important process. Part one reviews types of superplastic metals, standards for superplastic forming, processes and equipment. Part two discusses ways of modelling superplastic forming processes whilst the final part of the book considers applications, including superplastic forming of titanium, aluminium and magnesium alloys. With its distinguished editor and international team of contributors, Superplastic forming of advanced metallic materials is a valuable reference for metallurgists and engineers in such sectors as aerospace and automotive engineering. Note: The Publishers wish to point out an error in the authorship of Chapter 3 which was originally listed as: G. Bernhart, Clément Ader Institute, France. The correct authorship is: G Bernhart, P. Lours, T. Cutard, V. Velay, Ecole des Mines Albi, France and F. Nazaret, Aurock, France. The Publishers apologise to the authors for this error. Reviews types of superplastic metals and standards for superplastic forming Discusses the modelling of superplastic forming, including mathematical and finite element modelling Examines various applications, including superplastic forming of titanium, aluminium and magnesium alloys

Advanced High Strength Steel And Press Hardening - Proceedings Of The 3rd International Conference On Advanced High Strength Steel And Press Hardening (Ichs2016) MDPI

The concept of virtual manufacturing has been developed in order to increase the industrial performances, being one of the most efficient ways of reducing the manufacturing times and improving the quality of the products. Numerical simulation of metal forming processes, as a component of the virtual manufacturing process, has a very important contribution to the reduction of the lead time. The finite element method is currently the most widely used numerical procedure for simulating sheet metal forming processes. The accuracy of the simulation programs

used in industry is influenced by the constitutive models and the forming limit curves models incorporated in their structure. From the above discussion, we can distinguish a very strong connection between virtual manufacturing as a general concept, finite element method as a numerical analysis instrument and constitutive laws, as well as forming limit curves as a specificity of the sheet metal forming processes. Consequently, the material modeling is strategic when models of reality have to be built. The book gives a synthetic presentation of the research performed in the field of sheet metal forming simulation during more than 20 years by the members of three international teams: the Research Centre on Sheet Metal Forming—CERTETA (Technical University of Cluj-Napoca, Romania); AutoForm Company from Zürich, Switzerland and VOLVO automotive company from Sweden. The first chapter presents an overview of different Finite Element (FE) formulations used for sheet metal forming simulation, now and in the past.

Formability, Simulation, and Tool Design Butterworth-Heinemann

The numerical simulation of sheet metal forming processes has become an indispensable tool for the design of components and their forming processes. This role was attained due to the huge impact in reducing time to market and the cost of developing new components in industries ranging from automotive to packing, as well as enabling an improved understanding of the deformation mechanisms and their interaction with process parameters. Despite being a consolidated tool, its potential for application continues to be discovered with the continuous need to simulate more complex processes, including the integration of the various processes involved in the production of a sheet metal component and the analysis of in-service behavior. The quest for more robust and sustainable processes has also changed its deterministic character into stochastic to be able to consider the scatter in mechanical properties induced by previous manufacturing processes. Faced with these challenges, this Special Issue presents scientific advances in the development of numerical tools that improve the prediction results for conventional forming process, enable the development of new forming processes, or contribute to the integration of several manufacturing processes, highlighting the growing multidisciplinary characteristic of this field.

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