

# Bs En Iso 15614 1

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 procedure tests designed to ensure that a given weld will perform as required. This part covers arc  
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 15614 Part 1, the ISO standard for the qualification of arc and gas welding procedures for steels and  
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As you already know, PQRs always have approval ranges based on what was welded for the approval of that specific test.

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BS EN ISO 15614 provides preliminary welding procedure tests designed to ensure that a given weld will perform as required. This part covers arc and gas welding of steels and arc welding of nickel and nickel alloys. It defines how the welding procedure test should be conducted and the range of acceptable results. Who is this standard for?

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ISO 15614 Pt 1 requires Charpy-V impact testing for steels over 12mm thick when the material specification requires it. ASME requires impact testing only when specified in the application standard. This requirement makes heat input a supplementary essential variable in ASME IX but an essential variable in ISO 15614 Pt1.