
Okuma Alarm Codes

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OSP 5000L + LDU 50 DC Drive) Machine in which we are facing trouble of Alarm A 125 Axis Drive Unit and at Drive IOCS LED get on for Each Axis some time Like X & Y or All Drive shows same Alarm IOCS I checked Motor connection and AC 200 V supply found OK. I could not figure out which drive or PCB faulty. OSP 5000 Alarm 201 -

CNCzone.com[Object]SYSTEM [Code]X:

Alarm code sent from the turret index controller 2->Unclamp time over 3->Acceleration time over 4->Rotation speed time over 5->Index over 6->Rotation direction error

7->Deceleration time over 8->Creep time over 9->Clamp error A->Position detection error 1 B->Position detection error 2 D->Neutral time over E->Communication error F->Clamp time over [Probable Faulty Locations]

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Classification Of Okuma Alarms Alarm P Alarm A Alarm B Alarm C (listed below) Alarm D ERROR

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G code macro CALL type: G130: High-

speed contouring control OFF: G131:

High-speed contouring control ON: G133:

Constant peripheral speed control OFF:

G134: Constant peripheral speed control ON: G139: G00 special linear
ON: G137: Contour machining mode interpolation OFF: G140: G00 special
OFF: G138: Contour machining mode linear interpolation ON: G141

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