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/280 3 compression
and 1 oil ring At 18°
before TDC At 46° after
BDC At 46° before BDC
At 18° after TDC At 21
° ± 2° before TDC 0.25
(0.01) at cold 0.25
(0.01) at cold 220 (7.7)
| 230 (8.1) Clockwise
(as viewed from front)
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MT180H | 32 (455)

/280 3 compression

and 1 oil ring At 18°

before TDC At 46° after

BDC At 46° before BDC

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° ± 2° before TDC 0.25

(0.01) at cold 0.25

(0.01) at cold 220 (7.7)

| 230 (8.1) Clockwise

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